

# **EM519XX**

# White Nitro Top coat

## Main features of the product:

Good matting uniformity Good smoothness and softness	High coverage Fast drying

**Application field:** wooden doors, furniture, kitchens cabinets

Gloss level : 05-10-20-30-50-60 Gloss

Substrate preparation: PU, nitro or PE sealers sanded with grit 320

Application:	Spray gun, airless and airmix		
Mixing preparation:	Product	Code	% weight
	Part "A"	EM519XX	100
	Thinner	EM713	30÷50

Chemical-Physical Properties at 20℃

Chemical-Friysical Froperties at 20 C		
Solid Content (%)	47±3	
Specific gravity (g/cm³) at 20℃	1.23± 0,030	
Viscosity FORD 6 (s) at 20℃	35±5	

**Application Characteristics** 

Quantity recommended per coat	100 -140 g/m <sup>2</sup>
Number of hands recommended	1
Mix. Viscosity ready to use cup DIN 4 at 20℃	14÷15 sec

General indications about the cycle				
	Drying at 20℃	Drying in tunnel at 50℃		
Dry dust free	20 min	15 min		
Imprint free	35÷40 min	20÷25 min		
Stackable	3÷4h	50÷60 min		

#### Storage:

Keep the cans carefully sealed, in a well-ventilated place and with temperature controlled between 10-30 °C

### Deadline:

12 months from date of manufacture when stored according to directions above

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