

EM519XX



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White Nitro Top coat

**Main features of the product:**

Good matting uniformity Good smoothness and softness	High coverage Fast drying
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**Application field** : wooden doors, furniture, kitchens cabinets

**Gloss level** : 05-10-20-30-50-60 Gloss

**Substrate preparation:** PU, nitro or PE sealers sanded with grit 320

<b>Application:</b>	Spray gun, airless and airmix		
<b>Mixing preparation:</b>	Product	Code	% weight
	Part "A"	EM519XX	100
	Thinner	EM713	30÷50

**Chemical-Physical Properties at 20°C**

Solid Content (%)	47±3
Specific gravity (g/cm <sup>3</sup> ) at 20°C	1.23± 0,030
Viscosity FORD 6 (s) at 20°C	35±5

**Application Characteristics**

Quantity recommended per coat	100 -140 g/m <sup>2</sup>
Number of hands recommended	1
Mix. Viscosity ready to use cup DIN 4 at 20°C	14÷15 sec

**General indications about the cycle**

	Drying at 20°C	Drying in tunnel at 50°C
Dry dust free	20 min	15 min
Imprint free	35÷40 min	20÷25 min
Stackable	3÷4h	50÷60 min

**Storage:**

Keep the cans carefully sealed, in a well-ventilated place and with temperature controlled between 10-30 °C

**Deadline:**

12 months from date of manufacture when stored according to directions above